

Product Data Sheet

Tenite™ Propionate 350E0096912, Natural, Trsp

Application/Uses

- Medical

Product Description

Tenite™ cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite™ cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite™ cellulosic plastics are available in natural, clear, selected ambers or smoke transparents and black translucent. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite™ Cellulose Acetate Propionate 350-12 has a plasticizer level of 12%. It meets FDA requirements for certain food-contact applications when supplied in specific FDA color numbers.

Typical Properties

Property ^a	Test ^b Method	Typical Value, Units ^c
Plasticizer		12%
Specific Gravity	D 792	1.21

Mechanical Properties		
Tensile Stress @ Yield	D 638	37.2 MPa (5400 psi)
Tensile Stress @ Break	D 638	40.0 MPa (5800 psi)
Elongation @ Break	D 638	45%
Flexural Modulus	D 790	1655 MPa (2.40 x 10 ⁵ psi)
Flexural Yield Strength	D 790	48.3 MPa (7000 psi)
Rockwell Hardness, R Scale	D 785	90
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	225 J/m (4.2 ft·lbf/in.)
@ -40°C (-40°F)	D 256	96 J/m (1.8 ft·lbf/in.)

Thermal Properties		
Deflection Temperature ^d		
@ 1.82 MPa (264 psi)	D 648	80°C (176°F)
@ 0.455 MPa (66 psi)	D 648	88°C (190°F)

Vicat Softening Temperature ^d

D 1525

105°C (221°F)

Permanence Properties		
Water Absorption, 24 h immersion	D 570	1.6%
Soluble Matter Loss	D 570	0.1%
Weight Loss on Heating [72 hours @ 80°C (176°F)]	D 1562	0.5%
Miscellaneous Propionate Properties		
Refractive Index, n _D	D 542	1.46-1.49
Light Transmission ^e	E 308	>90%
Haze ^e	D 1003	<8.5%
Specific Heat @ 23°C (73°F)	DSC	1.26-1.67 kJ/kg·K (0.301-0.399 Btu/lb·°F)
Thermal Conductivity	C 177	0.17-0.33 W/m·K (1.2-2.3 Btu·in./h·ft ² ·°F)
Coefficient of Linear Thermal Expansion	D 696	11-17 x 10 ⁻⁵ /°C (mm/mm·°C) (6-9 x 10 ⁻⁵ /°F (in./in.·°F))
Mold Shrinkage	D 955	0.2-0.6%
Dielectric Strength	D 149	11.8-18.7 kV/mm (300-475 V/mil)
Dielectric Constant 1 MHz	D 150	3.3-3.8
Dissipation Factor 1 MHz	D 150	0.01-0.15
Volume Resistivity	D 257	10 ¹³ -10 ¹⁵ ohm·cm

^a Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^b Unless noted otherwise, the test method is ASTM.

^c Units are in SI or US customary units.

^d Conditioned 4 hours @ 70°C (158°F)

^e 1.52-mm (0.06-in.) thickness

Characteristics

Formula 350 - base; Complies with FDA food contact regulations when supplied in FDA color numbers.

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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